

Amendments to the Claims:

The listing of claims will replace all prior versions, and listings, of claims in the application:

1-6. (canceled)

7. (new) An internal high pressure forming installation, comprising:

a forming tool, said forming tool including an upper die and a lower die which together form a forming chamber therebetween to receive a peripherally closed hollow profile;

at least one axial punch, wherein said axial punch is adapted to seal an end of the inserted hollow profile located in said forming chamber, and has an axial through channel for transmission of pressurized fluid into the hollow profile in order to expand it within the forming chamber;

a rapid filling device including a filling attachment, said filling attachment

having with a filling bore with a diameter which is larger than a diameter of the at least one axial punch through channel,

being adapted to fill the hollow profile with pressurized fluid when the at least one axial punch is not sealing the end of the hollow profile, and

having a through bore through which the axial punch protrudes when sealing the end of the hollow profile, and
wherein

the axial punch serves as a transporting device for bringing the filling attachment into a contact position on the forming tool to permit filling of the hollow profile when located the hollow profile is within the forming chamber, and, after filling, to guide the filling attachment into a position remote from the forming tool,

the filling attachment is axially displaceable on the axial punch,

the axial punch has a stop which retains the filling attachment, and a device which holds the filling attachment on the forming tool during filling, and

the device is a compression spring which supports the filling attachment by applying a spring force against a radially outwardly situated step of the axial punch.

8. (new) The internal high pressure forming installation as claimed in claim 7, wherein the filling attachment is a flexible bellows which is fastened to the axial punch in the region of the through bore of the filling attachment.

9. (new) The internal high pressure forming installation as claimed in claim 7, wherein the filling attachment is bell-shaped.

10. (new) The internal high pressure forming installation as claimed in claim 8, wherein the filling attachment is bell-shaped.

11. (new) The internal high pressure forming installation as claimed in claim 7, wherein an encircling seal is arranged on an end side of the filling attachment which is adapted to be brought into the contact position on the forming tool.

12. (new) The internal high pressure forming installation as claimed in claim 8, wherein an encircling seal is arranged on an end side of the filling attachment which is adapted to be brought into the contact position on the forming tool.

13. (new) The internal high pressure forming installation as claimed in claim 9, wherein an encircling seal is arranged on an end side of the filling attachment which is adapted to be brought into the contact position on the forming tool.

14. (new) The internal high pressure forming installation as claimed in claim 7, wherein.

15. (new) The internal high pressure forming installation as claimed in claim 11, wherein the filling attachment is bell-shaped.

16. (new) The internal high pressure forming installation as claimed in claim 7, wherein the filling attachment has a vent bore.

17. (new) The internal high pressure forming installation as claimed in claim 7, wherein the filling attachment has an outlet bore.